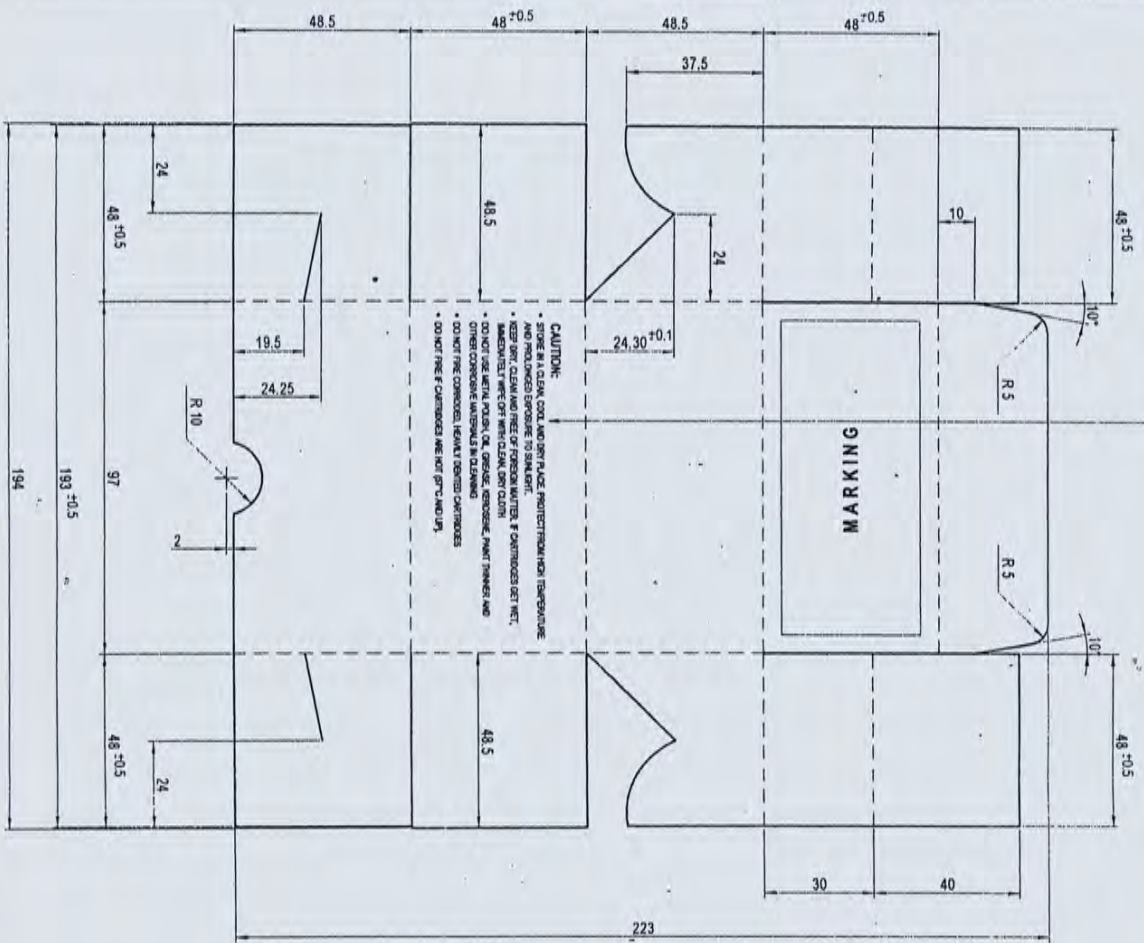
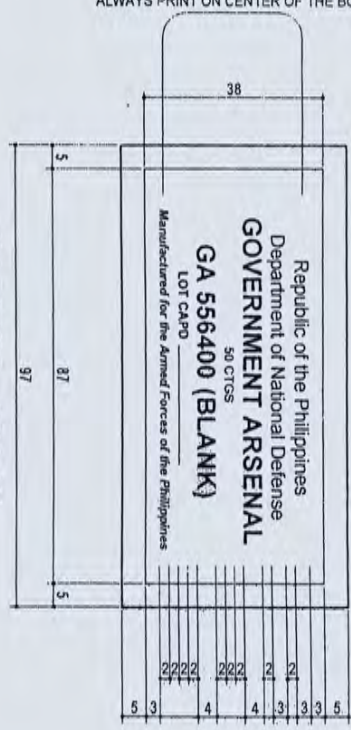


FONT: ARIAL NARROW
 HEIGHT: 2.85mm, 11mm
 PRINT ON CENTER OF THE BOX



ALWAYS PRINT ON CENTER OF THE BOX



MARKING DETAIL

SCALE 1:1

DEVELOPMENT OF CARTON

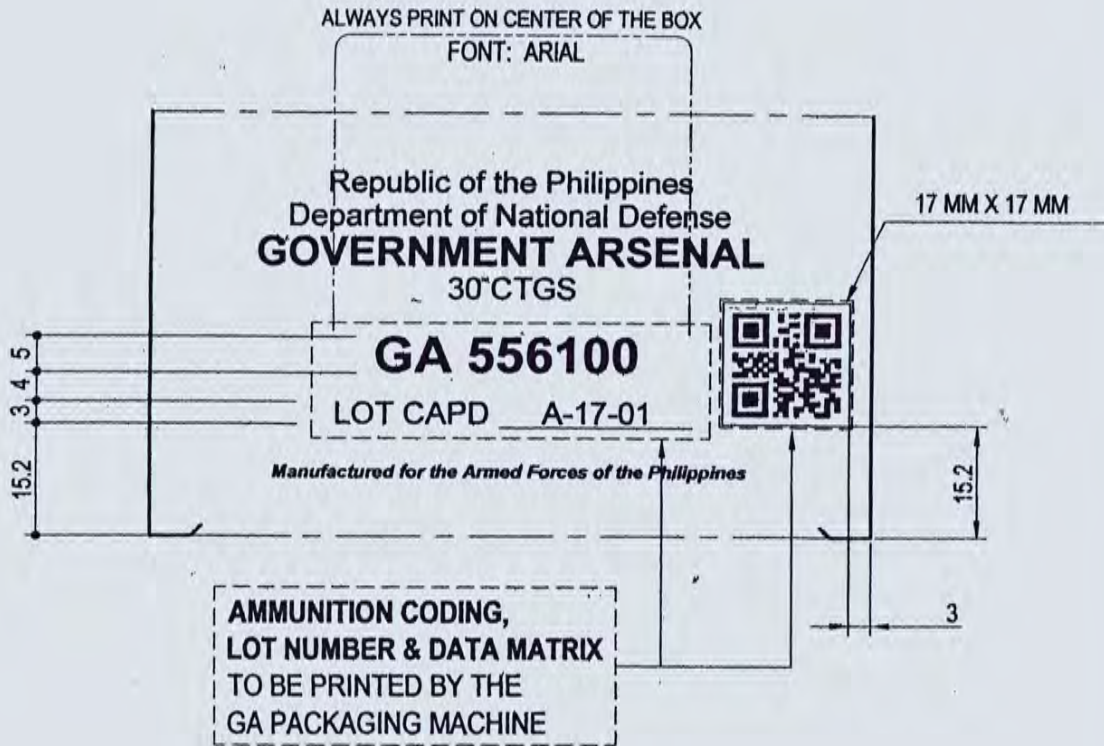
- MATERIAL:**
- A. CLASS / SURFACE FINISH: CARRIER BOARD (CLAY COATED KRAFT BOARD)
 - B. COLOR - INNERSIDE: WHITE
OUTERSIDE: LIGHT BROWN
 - C. THICKNESS - 0.48 MM. MIN
 - D. GRAIN/AGE - 300 G.S.M. MINIMUM
 - E. THICKNESS VARIATION - 0.05 MM. MAXIMUM

NOTES:

1. MOISTURE CONTENT OF CARRIERBOARD MUST NOT BE MORE THAN 5%
2. WORKMANSHIP MUST BE FREE FROM SURFACE LUMPS, CLIP INDENTATIONS, WRINKLES, CRACKS, BREAKS, BUSTERS, SPLIT EDGES AND OTHER MECHANICAL IMPERFECTIONS WHICH MAY AFFECT ADVERSELY ITS USEFULNESS.
3. MARKING MUST BE BLACK AND MACHINE PRINTED AND MUST BE COMPLETE, LEGIBLE AND CORRECT.
4. SUPERSEDES DRAWING NO. CBA400-13-00

DRAWN	J.C. CABANILLA, BSIT	Date:	JAN. 23, 2019
DESIGNED		Date:	
CHECKED	ENGR. ERIC B. PASTOR, ME	Date:	
Recommended Approval:	ENGR. CRISOSTOMO M. MARCOS, CE ACTING SUPERINTENDENT, ED	Date:	
Approved by:	DANIEL R. CASABAR, JR. DIRECTOR	Date:	
<p>GOVERNMENT ARSENAL Republic of the Philippines Department of National Defense Camp General Antonio Luna Linao, Linao, Bataan</p>		TITLE: CARTON BOX for GA 556400 (BLANK)	
Scale:	1:1	Dwg. No.:	CBA400-13-00
Dimensions:	MM	Sht. No.:	1 OF 1

FOR CAPD REFERENCE



NOTE: AMMUNITION CODING AND LOT NUMBER FOR SAMPLE PURPOSES ONLY.

DRAWN	 J C CABANILLA	Date: JULY 19, 2017	Republic Of The Philippines Department of National Defense GOVERNMENT ARSENAL Camp General Antonio Luna Lamao, Limay, Bataan	Scale:
DESIGNED		Date:		Dimension: MM
CHECKED	 ENGR AN D RAYCO	Date: 7/20/17		Dwg. No. CBAP100-16-01
Recommend Approval:	 ENGR JEANETH N ESPINOSA OVERSEER, RDO	Date:	TITLE: CARTON BOX for PACKAGING MACHINE GA 556100 / GA 556110 / GA 556200 GA 556300 / GA 556500/ GA 556600 / GA 556505	Sht.No. 2 / 2 Of
Approved by:	 JONATHAN C MARTIR DIRECTOR	Date:		

