



Republic of the Philippines
GOVERNMENT ARSENAL
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GA BIDS AND AWARDS COMMITTEE

Supplemental Bulletin Nr GA-BAC-SFCBA-18-01
Procurement of Semi-Finished Carbide for M855 Bullet Assembly
GA-BAC-2018-IA-21
13 November 2018

1. This is to inform all prospective bidders for the Procurement of Semi-Finished Carbide for M855 Bullet Assembly for the amendment on the bidding document, to wit;

Technical Specifications

ITEM NO.	PARTICULAR	FROM	TO
10	Curling Punch Body Dwg No. SFCAM855204j (Sheet 10 of 15)	Material: GC209 Sintered Hip / 90.5~92.0 HRA	Material: GC320 Sintered Hip / 85.1~86.6 HRA

Note:

- a. Bidders may also offer equivalent material for semi-finished carbide with literature for evaluation
 - b. Submission of chemical composition and mechanical properties are required during submission and opening bids.
2. Bidders are hereby instructed to use the attached Revised Technical Specifications and Revised Drawing No. SFCAM855204j (Sheet 10 of 15) during the submission and opening of bids.
 3. Please be guided accordingly.


MS. TERESITA L. VITUG
Chairperson, Bids & Awards Committee

**TECHNICAL SPECIFICATIONS
(Revised)**

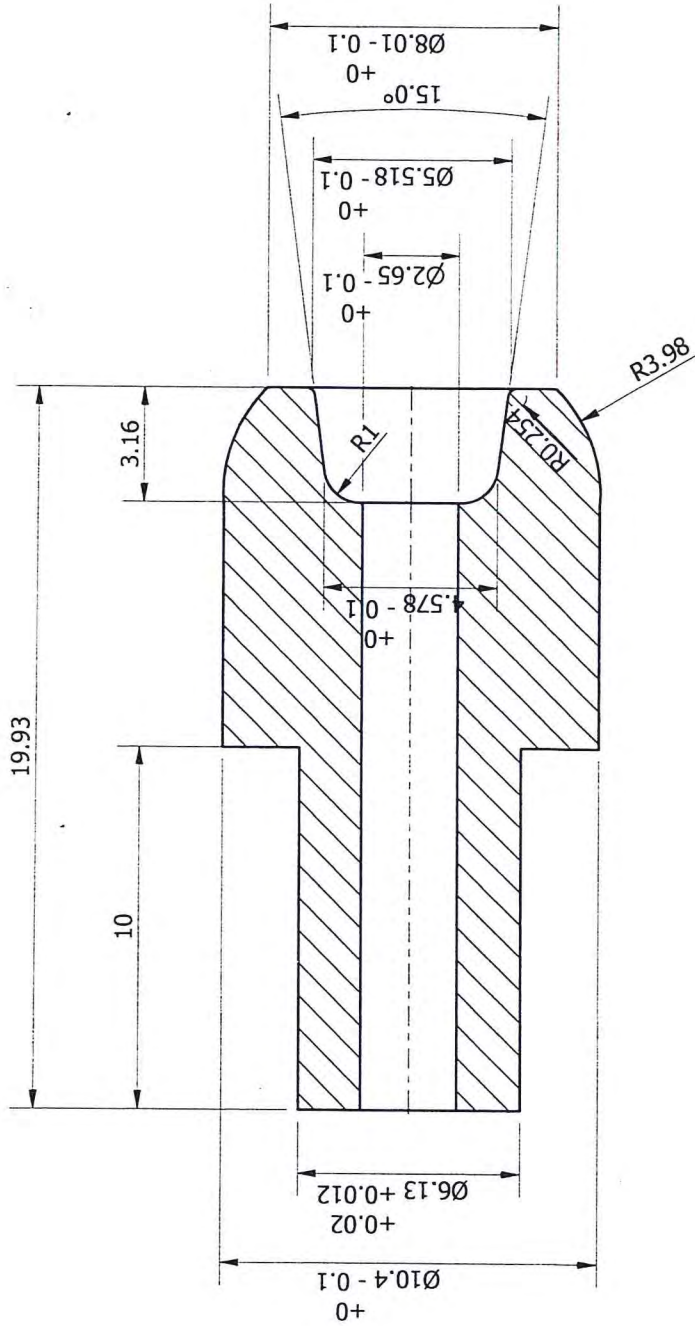
LOT NO.	DESCRIPTION	QTY	UNIT	COMPLY / NOT COMPLY
I	Semi-finished Carbide for M855 Bullet Assembly, Waterbury Farrel	1	lot	
	Items			
	Drawing No.			
	1. 1st draw lower die	15	pc	
	2. 1st draw upper die	15	pc	
	3. 2nd draw die	15	pc	
	4. 1st point die	15	pc	
	5. 2nd point die	24	pc	
	6. 3rd point die	48	pc	
	7. 4th point die	39	pc	
	8. Pinch trim die	36	pc	
	9. Inserting die	18	pc	
	10. Curling punch body	48	pc	
	11. Curling & boat tail die	21	pc	
	12. 1st sizing die guide	15	pc	
	13. 1st sizing lower die	15	pc	
	14. 2nd sizing die guide	15	pc	
	15. 2nd sizing lower die	15	pc	

Note:

- a. Bidders may also offer equivalent material for semi-finished carbide with literature for evaluation
- b. Submission of chemical composition and mechanical properties are required during submission and opening bids.

Signature Over Printed Name of Bidder

LTR	MODIFICATION	DATE	APPLY GEN. TOLERANCE TO UNSPECIFIED TOLERANCES
A1	WAS GC-209 SINTERED HIP NOW GC-320 SINTERED HIP	11/12/18	> 6 TO 30 ±0.2 ±0.3 ±0.5
B1	WAS 90.5-92.0 HRA NOW 85.1-86.6 HRA	11/12/18	> 315 TO 1000 ±0.8



QTY	CURLING PUNCH BODY	PART NO	MATERIAL
	DESCRIPTION		GC320 SINTERED HIP / 85.1-86.6 HRA
DRAWN	JD BALUYOT, BSIT	Date:	NOV.12, 2018
DESIGNED	ENGR. EPB PASTOR, ME	Republic Of The Philippines Department of National Defense GOVERNMENT ARSENAL Camp General Antonio Luna Linao, Limay, Bataan	
CHECKED	ENGR. BEV LOSARIA, ME	Scale:	5:1
Recommend Approved:	MR. FLORENZIO R. CRUZ CHIEF, FABRICATION SECTION	Dimension:	mm
Approved by:	DAIMET N. CASABAR JR DIRECTOR	Dwg. No.	SFCAM65204-01
TITLE:		Sht.No.	01
SEMI FINISHED CURLING PUNCH BODY FOR STATION # 13 (WF) BULLET ASSEMBLY MACHINE (5.56mm M855 BULLET, CART.,BALL)			